

Duo-Tape® Silicone **Extruded** Heating Tape

Description:

HTS/Amptek® ASR style silicone extruded heaters are high temperature, flexible electric heating elements. The unique dual element design allows the convenience of power leads on one end.

Knitted, Serpentine, Construction



400°F ASR **Temperature Capability** ASR style heating tapes may be Construction: operated to 400°F, with de-energized exposures to 500°F.

Low Watt Density, Standard Design 4.3 Watts/Inch² Duo-Tape® laboratory style silicone

extruded heating tapes are offered in 4.3 WSI watt density.

Power Leads on One End **Duo-Tape®** The unique, dual element circuit design

allows the standard 2 foot leadwires to

exit from one end. (see picture above)

Thermal Stress:

Minimized Unlike other straight element tapes, HTS/Amptek® tapes are knitted into sine Expansion, Vibration and wave configurations. The element is

> cushioned and supported by knitted warp fabric as it expands evenly in all direc-

tions rather than one.

Longer Life: Knitting puts more element length into

a given area, providing longer life through better distribution of heat. (lower watts per inch of wire)

Flexible: Knitting yields ultimate flexibility.

Multi-Strand Wire Element High Temperature All HTS/Amptek® tape elements are and Flexible: bundled fine strand resistance wire, 36 to

> 40 gauge, covered with a minimum of two layers of braided AMOX™ yarn.

ASR Silicone Extruded Outer Cover The heavy silicone extruded outer cover

Extrusion: provides abrasion and dielectric protec-

tion for the element. Duo-Tapes® may be used on conductive surfaces, and in applications where moisture, chemical and abrasion resistance is required.

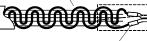
Lead Wires, High Temperature 2 Ft. Leads on 18 AWG high temperature, multiple stranded, 600 volt silicone rubber insu-One End: lated leads on the same end with molded

one piece plug.

ASR Silicone Rubber Insulated Laboratory & Industrial Heating Tapes



End Caps-Vulcanized fiber reinforced silicone rubber **Duo-Tape Element-**Double, knitted multi-strand Alloy, and two braided layers of **AMOX**^M yarn



Silicone Rubber Extruded Outer Cover High Temp. / mechanical connector

Cu-Nickel Leadwire, with Silicone Rubber Jacket **Heating Tape Basic Construction:**

HTS/Amptek® tape construction begins by first: double braiding high temperature AMOXtm yarn over multiple strands of fine resistance wire, then second: knitting the assembly into a tight, serpentine configuration, forming a flat tape.

Silicone Rubber Extruded Features:

The heavy silicone extrusion provides encapsulation, while maintaining flexibility. The heavy wall extrusion increases durability and dielectric strength, while adding moisture resistance.

Plug, single piece molded design:

All standard 120 volt ASR Duo-Tapes® are provided with a molded plug. 240 volt tapes do not a plug.



Lead Wires on one end:

Standard lead wire length is 2'. Longer a lead wires may be requested as a special option.

MAX WATT			SILICONE RUBBER EXTRUDED DUO-TAPE WITH LEAD WIRES ON <u>ONE</u> END						
TEMP DENSITY	SIZE US CM		WATTS	120v PLUG	CATALOG NUMBER 120 VOLTS 240 VOLTS				
4.33	" X 4' 1.5 " X 6' 1.5 " X 8' 1.5 " X 10' 1.5 " X 12' 1.5 " X 16' 1.5 " X 16' 1.5 " X 20' 1.5 " X 24' 1.5 " X 2' 2.5 " X 4' 2.5 " X 8' 2.5 " X 10' 2.5	3 X 060 3 X 120 3 X 180 3 X 180 3 X 240 3 X 360 3 X 420 3 X 480 3 X 540 3 X 540 3 X 720 5 X 160 5 X 120 5 X 180 5 X 240 5 X 360 5 X 360 5 X 420 5 X 480 5 X 480 5 X 540 5 X 600	52 104 156 208 260 312 364 416 468 520 624 104 208 312 416 520 624 728 832 936 1040	Yes	ASR-051-020D ASR-051-040D ASR-051-060D ASR-051-080D ASR-051-100D ASR-051-120D ASR-051-140D ASR-051-140D ASR-051-160D ASR-051-120D ASR-051-200D ASR-051-240D ASR-101-020D ASR-101-060D ASR-101-060D ASR-101-100D ASR-101-120D ASR-101-120D ASR-101-140D ASR-101-140D ASR-101-140D ASR-101-180D ASR-101-180D ASR-101-120D	ASR-052-040D ASR-052-060D ASR-052-080D ASR-052-100D ASR-052-120D ASR-052-140D ASR-052-160D ASR-052-180D ASR-052-200D ASR-052-200D ASR-052-240D ASR-101-020D ASR-102-040D ASR-102-060D ASR-102-080D ASR-102-120D ASR-102-120D ASR-102-140D ASR-102-140D ASR-102-160D ASR-102-180D ASR-102-200D			

Armored Lead Wire Option:

ASR Duo-Tapes® may have custom lengths of SS flex-armor leadwires for

increased robustness. Contact us with your custom specification.



Thermocouple Sensor Option:

Thermocouples may be added to measure process temperature or element surface

temperature.

To Order or Additional Information:

Contact your local HTS/Amptek® Representative or Distributor or call us direct.

www.heatingtapes.com



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