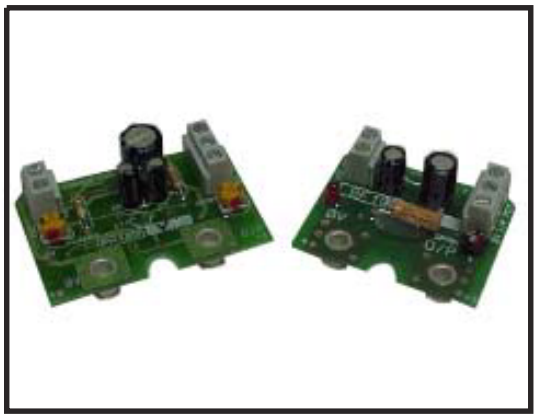
# BF100 & PA100 Series Control Modules



## FEATURES:

- Burst Firing and Phase Angle Control versions
- Directly mounted to SSR
- LED output indication
- Remote or local control

BF100 Series modules are time proportional “Burst Firing” controllers for use with zero crossing solid state relays which provide multiples of whole cycles to the load over a pre-selected period of 4 secs or 400 msecs (suffix F) in increments of 200 or 20 cycles. Burst Firing is ideally suited for the control of long time constant loads such as heating elements. The technique reduces radiated and conducted interference to a minimal level.

PA 100 Series modules are phase angle controllers used in conjunction with phase controllable (suffix -10) solid state relays. Effectively they allow variation of voltage to an ac load from zero to fully supply voltage by conducting for a variable set period of 0 - 180° in each mains half cycle.

Both types are available with industry standard 4-20mA or 0 - 10V control inputs, and are mounted directly to the SSR input terminals. The modules require an external supply voltage of 24VAC.

An internal 10V dc power source allows manual control using a potentiometer, if required. BF100 Series is also available for use with zero crossing three phase solid state relays (suffix 3).

| | Burst Firing | Phase Angle |
|---|---|---|
| Part Number | BF100 | PA100 |
| Control Signal | 0 - 10V (Zin 100Kohm) - Letter V | 4 - 20mA (Zin 330ohm) - Letter C |
| Output | 0 - 200 cycles 0 - 20 cycles (suffix F) | 0 - 180° electrical |
| Temperature Operating | 0 to +50° C | |
| Output | 10V to SSR input terminals | |
| Cycle Time at Half-power | 2sec (200mS suffix F) | |
| Auxillary supply | 24Vac ±10% max. 80 Ma | |
| Local Control | 10K ohm potentiometer | |
| Transfer Characteristics | Time Proportional to 0 - 10V I/P | Phase Angle Linearly Proportional I/P |

Notes:
BF100V - 0-10V input
BF100C - 4-20mA input ] add suffix F for fast cycle time, add suffix 3 for 3 phase SSR
PA100V - 0-10V input
PA100C - 4-20mA input ] add suffix 6 for 60Hz operation
ORDERING EXAMPLE: BF100C-F3 has 4-20mA input, fast cycle time (200ms half-power), for use with 3 phase SSR

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